




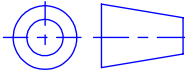


SC08-0361-R  
Bore dia - 22mm  
Piston dia - 18mm  
Swing stroke 90° 10mm  
stright stroke - 8mm  
Full stroke - 18mm

Surface Finish																ZONE	SCALE	1:1		
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.5	50	100		MATERILAS	---				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT		
																	BOTTOM SWING	Wt.Kgs		
				DESCRIPTION												Qty.	01	Casting/forging/ welding drg.no		
Drawn	Prabhakar			DESCRIPTION																
Checked	Prabhakar			<b>SWING CYLINDER</b>																
Approved	19/09/21																			
Date	19/09/21			<b>SC08-0361-R</b>												Drawing NO				
Clamping elements type																SHEET: 1 of 1				
	<b>CLASP</b>														Sheet No:					
													<b>BANGALORE-72</b>							

DEBURR